



reliable protection against corrosion seizing and cold welding

WEICON Anti-Seize is used as a protecting, separating and lubricating agent for highly stressed parts. Ideally compatible solid contents and selected additives enable a wide range of usage.

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IMPA: 45 08 71/72/73/74/75/76/77

#### Technical data

Basic oil	Synthetic oil mixture
Colour	anthracite
OFW device coefficient of friction	0,13
coefficient of friction total	0,14 µ
coefficient of friction thread	0,13 µ
coefficient of friction on upside down	0,15 µ
VKA-Test (DIN 51350) goods load	4200 N
VKA-Test (DIN 51350) welding load	4400 N
VKA-Test (DIN 51350) Spherical cap value (1 Min / 10 <sup>i</sup> )	0,5 mm
Worked penetration (DIN ISO 2137)	310 bis 340 1/10 mm
Sulphur content (DIN 51400)	< 0,1 %
Water resistance (DIN 51807)	0 - 90
Temperature resistance	-180 to +1200 °C
Pressure load	230 N/mm <sup>2</sup>
Density at +20 °C (DIN 51757)	1,16 g/cm <sup>3</sup>
Salt spray test (DIN 50017)*	> 170 h
Thermal conductivity	0,3 W/m·K
Dielectric strength	0,47 kV/mm
Specific resistance	1,2 x 10 <sup>15</sup> Ohm/cm

#### Pretreatment of the surface

Depending on the degree of soiling, clean and degrease surfaces with WEICON Cleaner S first. Used threads should be cleaned with a wire brush and WEICON Cleaner S.

#### Processing

Apply a good quantity of Assembly Paste with a brush, cloth or plastic sponge.

#### Processing press pack

Remove original closure. Regulate discharge by smooth turning of the cap from min. to max. Press the lever and process the medium. After

having turned the cap into the “min.” position the valve closes automatically and the product flow is stopped.

On threads it is important that Assembly Paste is applied down to the thread root to ensure a good sealing effect. Assembly Paste must not be mixed with greases or oils to avoid changes in the material characteristics. WEICON Assembly Pastes do not replace oil or grease lubrication.

#### Storage

Keep container tightly closed. Do not store together with oxidizing agents. Store in a dry place at storage temperature. Original container are storable for 24 months.

#### Note

Any product specifications and recommendations given herein must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do warrant the continuously high quality of our products being free from defects in accordance with and subject to our General Sales Conditions. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

#### Health and Safety

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

#### WEICON GmbH & Co. KG (Headquarter)

Königsberger Str. 255 · DE-48157 Münster  
P.O. Box 84 60 · DE-48045 Münster  
Germany

Tel. +49 (0) 251 / 93 22-0  
Fax +49 (0) 251 / 93 22-244  
Fax +49 (0) 251 / 93 22-233 Export  
[www.weicon.de](http://www.weicon.de) · [info@weicon.de](mailto:info@weicon.de)

#### WEICON Middle East L.L.C.

Jebel Ali Ind Area 3 · P.O. Box 118 216  
Dubai · U.A.E

Phone +971 4 880 25 05  
Fax +971 4 880 25 09  
Mobile +971 50 545 99 83  
[www.weicon.ae](http://www.weicon.ae) · [info@weicon.ae](mailto:info@weicon.ae)

#### WEICON Inc.

20 Steckle Place · Unit 20  
Kitchener · Ontario · N2E 2C3  
Canada

Phone +1 519 896 5252  
Fax +1 519 896 5254  
Cell +1 519 590 5168  
[www.weicon.ca](http://www.weicon.ca) · [info@weicon.ca](mailto:info@weicon.ca)

#### WEICON Kimya Sanayi Tic. Ltd. Şti.

Yenibosna Mahallesi Yalçın Koreş Caddesi  
Arifağa Sokak No: 29 Kat: 3  
34530 Yenibosna – İstanbul Turkey  
[www.weicon.biz.tr](http://www.weicon.biz.tr) · [info@weicon.biz.tr](mailto:info@weicon.biz.tr)

#### WEICON Romania SRL

Str. Podului Nr.1  
547176 Budiu Mic (Targu Mures)  
[www.weicon.com](http://www.weicon.com) · [office@weicon.com](mailto:office@weicon.com)